



Evaluation of Compressive Strength of Concrete Made With Fly Ash and M Sand

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Abstract

Concrete is the most commonly used material by humans which stands next to the water in terms of consumption in the world. Due to the rapid growth in the construction sector, the amount of concrete to be used is increasing day by day which requires a huge quantity of natural materials such as river sand and aggregates. Due to the illegal sand mining and overexploitation, the availability of river sand is getting scarce day by day. The cement which acts as a binding material is one of the important materials in concrete. The most commonly used cement is Portland cement. For the generation of 1 ton of cement, approximately 1 ton of CO_2 is released into the atmosphere. To overcome these problems, supplementary cementitious materials to be used as a replacement for the cement. In this experimental work, fly ash and M Sand are used as a replacement to the cement and river sand. The strength properties such as compressive strength and tensile strength were compared with the conventional concrete of M25 grade with the concrete made by using replacement materials.

Keywords: M Sand, Fly Ash, Compressive Strength.

1. Introduction

Concrete is the most common and widely used material in the construction industry all over the world. The constituents of concrete are binding material, fine and coarse aggregates, and water. Sometimes, admixtures are also used. The most commonly used binding material in concrete is cement. There is a variety kind of cement available in the market. Depending upon the situation, a suitable type of cement is used. Among all the varieties of cement, Portland cement is most commonly used in all the general works of construction. When comes to the fine aggregate,

natural river sand conforming to zone – II will be used in the concrete. Due to the rapid industrialization and urbanization, the consumption of concrete for meeting the above-mentioned needs are increasing day by day which leads to an increase in consumption of naturally available materials such as river sand. In general, for the production of 1 ton of cement, approximately 1 ton of CO_2 is released into the atmosphere which is a threat to the environment creating an impact on human life[1]. Hence, the researchers are focusing to use available alternate materials in the concrete which preserves the environment from negative impacts, savings in the

natural resources, and economy in construction. Keeping the above things in point of view, fly ash and M sand are used in concrete and the strength properties were evaluated and compared with conventional concrete of M25 grade.

2. Experimental Program

2.1 Materials

The materials used in this experimental work are:

Cement: Ordinary Portland cement of 43 grade is used and tests such as consistency, IST, and FST were evaluated.

Table.1.Physical properties of cement

S. No	Property	Value
1	Specific Gravity	3.1
2	Standard Consistency	32 %
3	IST	38 minutes
4	FST	520 minutes
5	Soundness	1 mm

Fine Aggregate: Locally available river sand free from debris and inorganic impurities and confirming to Zone- II as per IS: 383-1987[2] is used.

Table.2.Physical properties of river sand

S. No	Property	Value
1	Specific Gravity	2.58
2	Bulk Density (Loose state)	1392 kg/m ³
3	Bulk Density (Dense state)	1604.6 kg/m ³
4	Water absorption	1.48 %
5	Fineness Modulus	2.34

Coarse Aggregate: Crushed aggregates of 20 mm nominal maximum size are used and tests are done confirming to IS:383-1987[2].

Table.3.Physical properties of coarse aggregate

S. No	Property	Value
1	Specific Gravity	2.81
2	Bulk Density (Loose state)	1690.15 kg/m ³
3	Bulk Density (Dense state)	1936.54 kg/m ³
4	Water absorption	0.82 %
5	Fineness Modulus	6.4

Water: Water available in the vicinity of college premises is used for curing and concreting as per IS:456-2000.

2.2 Fly Ash:

As coal is used as a fuel in power plants, it is burned at high temperature and non-combustible minerals occur due to the burning of coal and a kind of ash is extracted by using electrostatic precipitators from the flue gases is known as Fly Ash[3]. Fly Ash is a mineral admixture and can be used in concrete as a replacement to the cement[4]. The incorporation of fly ash influences the fresh and hardened properties of concrete[5].

Table.4.Chemical Composition of Fly Ash

S. No	Chemical	% of mass
1	SiO ₂	53.90
2	Al ₂ O ₃	27.10
3	Fe ₂ O ₃	6.80
4	CaO	8.80
5	MgO	1.60
6	SO ₂	0.60
7	Na ₂ O	0.60
8	K ₂ O	0.60

2.3 M Sand:

M Sand commonly known as Manufactured Sand is obtained by crushing the rocks to a particular size which is then sieved properly to meet the requirements of natural sand to be used as a fine aggregate[6]. It is also called as artificial sand[7]. The shape of the MS particles are angular and has rough surface texture while the RS particles are round in shape with smooth surface texture[8].

Table.5.Properties of M Sand

S. No	Property	M Sand
1	Specific Gravity	2.56
2	Water Absorption	2.24 %
3	Fineness Modulus	2.65
4	Surface Texture	Rough

Table.6.Mix Design for conventional concrete

Mix Designation	M
Cement	OPC 43 Grade (100%)
River Sand	100 % (Zone – II)
Coarse Aggregate	100 %
Fly Ash	0 %
M Sand	0 %

Table.7. Notations for Mix Design of Concrete with various levels of replacement

Material	Mix Designation				
	MA	MB	MC	MD	ME
Cement	95%	90%	85%	80%	75 %
Fly Ash	5 %	10%	15%	20%	25 %
M Sand	100 %				
Coarse Aggregate	100 %				

Table.8. Experimental Results of Compressive Strength

Mix Designation	M	MA	MB	MC	MD	ME
Compaction Factor	0.89	0.89	0.87	0.86	0.84	0.81
Compressive Strength at 7 days in MPa	20.20	23.30	24.22	23.96	22.78	19.86
Compressive Strength at 28 days in MPa	26.54	30.24	31.43	29.26	26.98	23.98
Compressive Strength at 56 days in MPa	31.96	32.85	35.48	32.62	30.1	26.5

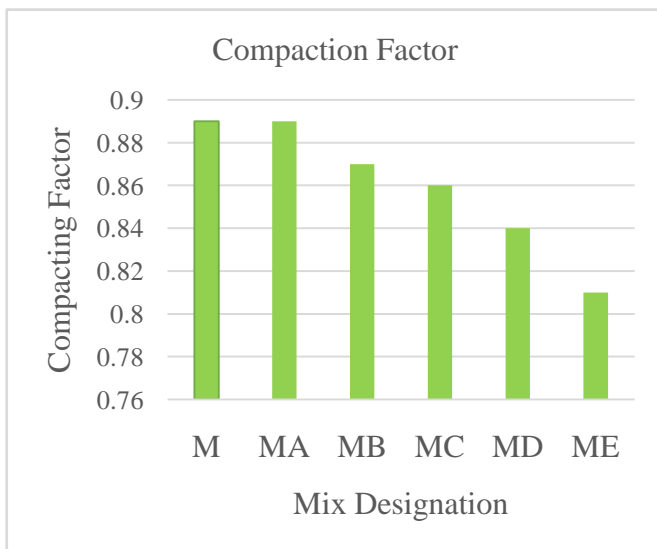


Chart.1. Compaction Factor

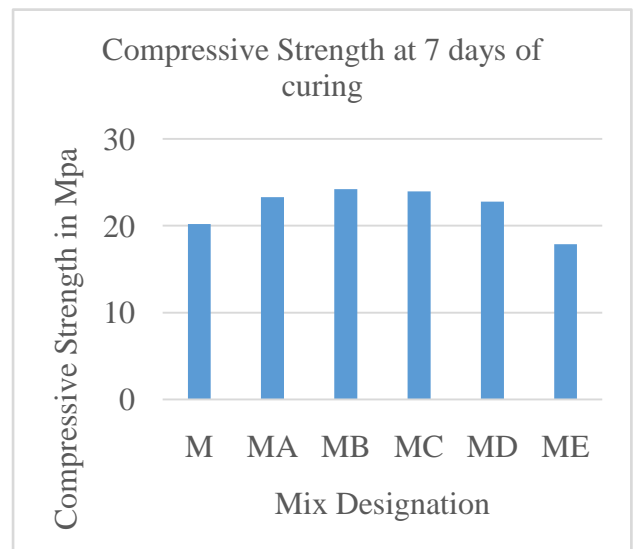


Chart.2. 7 days Compressive Strength

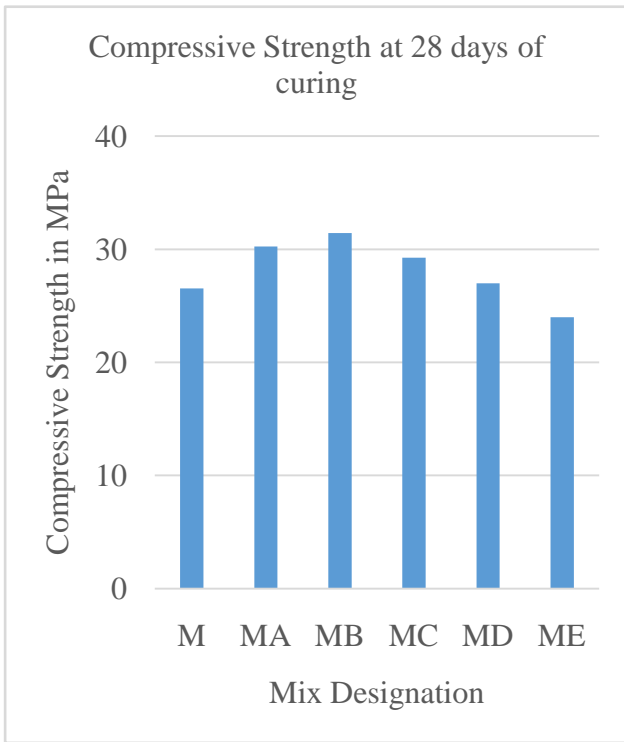


Chart.3. 28 days Compressive Strength

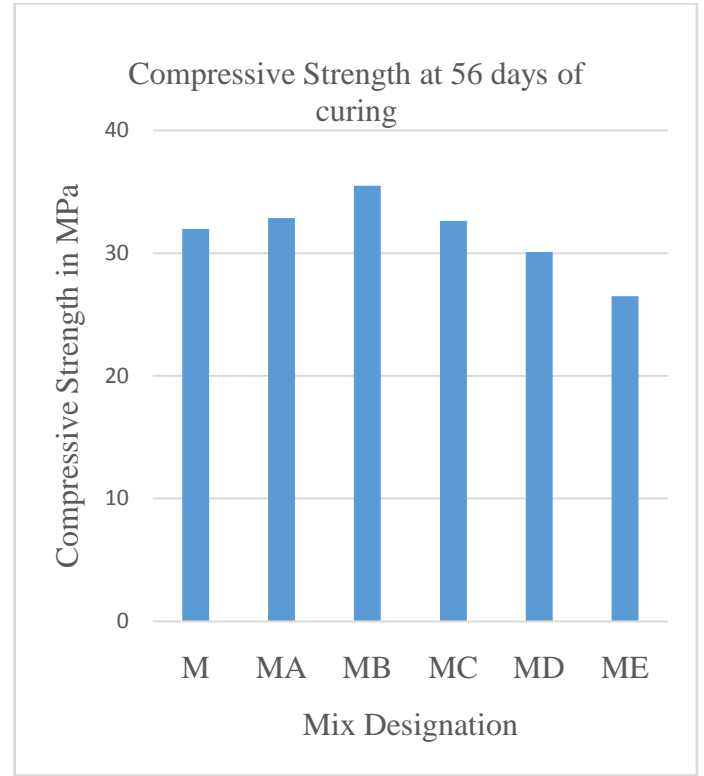


Chart.4. 56 days Compressive Strength

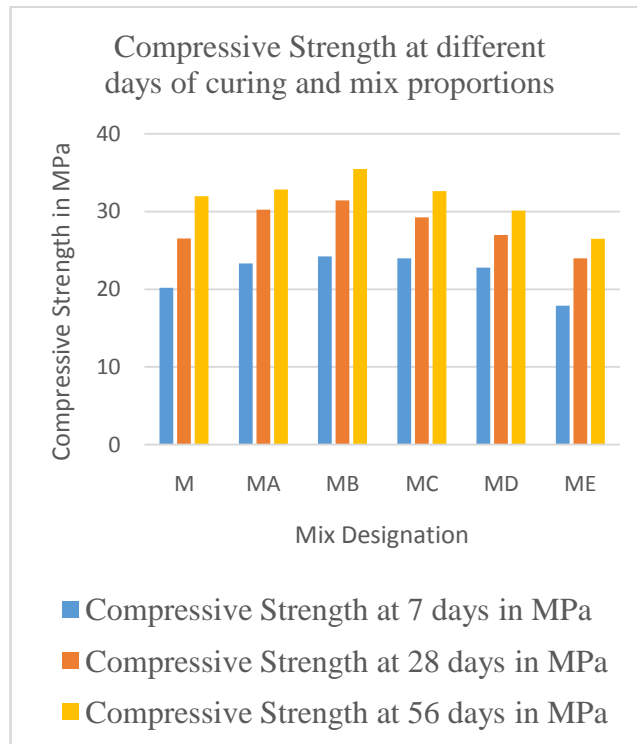


Chart.5. Compressive Strength at different days of curing and mix proportions

Conclusions:

1. Compaction Factor decreases with increase in percentage of fly ash.
2. With 10 % replacement of fly ash and 100 % of M sand gives optimum strength at 7 days of curing.
3. With 10 % replacement of fly ash and 100 % of M sand gives optimum strength at 28 days of curing.
4. With 10 % replacement of fly ash and 100 % of M sand gives optimum strength at 56 days of curing.
5. Keeping the percentage of M sand as a constant, with the increase in percentage of fly ash the compressive strength increases and then decreases at all days of curing.
6. When compared with the conventional concrete, concrete made with 10 % fly ash and 100 % M Sand at 7days, 28 days and 56 days of curing gave optimum strength.

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